

## Features

- Wiring reduction and real time control of distributed I/O
- Supporting Rnet, DeviceNet, Profibus-DP, Modbus (RS-422/485), RAPIEnet
- Various I/O (DC/TR/Relay) modules with the unit of 16/32 points



## Digital I/O specifications

Item	Input		Output			Mixed module	
	DC (Sink/Source)		Transistor (Sink)	Relay	DC (Sink/Source)	Transistor (Sink)	
No. of point	16	32	16	32	16	16	
Rated input (Load voltage)	DC 24 V		DC 24 V		DC 24 V/AC 110 V/220 V		
Input current (Load current)	7 mA		0.1 A/2 A, 0.5 A/3 A		2 A/5 A		
Response time	Off →On	3 ms or less	3 ms or less	3 ms or less	3 ms or less	3 ms or less	
	On →Off	3 ms or less	3 ms or less	3 ms or less	3 ms or less	3 ms or less	
Common	16 points/COM		16 points/COM		16 points/COM		
Current consumption	200 mA	300 mA	280 mA	380 mA	550 mA	350 mA	
Network	Rnet	GRL-D22C	GRL-D24C	GRL-TR2C1	GRL-TR4C1	GRL-RY2C	GRL-DT4C1
	Profibus-DP	GPL-D22C	GPL-D24C	GPL-TR2C/TR2C1	GPL-TR4C/TR4C1	GPL-RY2C	GPL-DT4C/DT4C1
	DeviceNet	GDL-D22C	GDL-D24C	GDL-TR2C/TR2C1	GDL-TR4C/TR4C1	GDL-RY2C	GDL-DT4C/DT4C1
	Modbus	GSL-D22C	GSL-D24C	GSL-TR2C1	GSL-TR4C1	GSL-RY2C	GSL-DT4C1
RAPIEnet	-	GEL-D24C	-	GEL-TR4C1	GEL-RY2C	-	GEL-DT4C1

Note1) C Source, Rated current: 0.5A, terminal separated type  
C1 Sink, Rated current: 0.5A terminal separated type

## Analog I/O specifications

Item	GPL-AV8C/GEL-AV8C	GPL-AC8C/GEL-AC8C	Item	GPL-DV4C/GEL-DV4C	GPL-DC4C/GEL-DC4C
Input channels	8 channels		Output channels	4 channels	
Analog input	DC 1-5 V, 0-5 V, 0-10 V,	0-20 mA, 4-20 mA,	Digital input	0-4000, 0-8000, -8000-8000	0-8000
	-10~+10 V	-20-20 mA		DC 1-5 V, 0-5 V, 0-10 V,	0-20 mA, 4-20 mA
Digital output	0-4000, 0-8000, -8000-8000	0-4000, -8000-8000	Analog output	-10~+10 V	
Input impedance	1 M Ω	250 Ω		Load impedance	1 K Ω or more (0-5 V or 1-5 V)
Max. resolution	±15 V	±30 mA	Resolution	1.25 mV	
	1.25 mV	2.5 μA		Accuracy	±0.3% (full scale, Ta=0-55 °C)
Accuracy	±0.3% (full scale, Ta=0-55 °C)		Accuracy	±0.4% (full scale, Ta=0-55 °C)	
	±0.4% (full scale, Ta=0-55 °C)			Conversion speed	10 ms or less/4 channel
Conversion speed	10 ms or less/8 channel		Response period	10 ms or less/8 channels + Transmission period (ms)	
Response period	10 ms or less/8 channels + Transmission period (ms)			Analog input/output terminal with FG →Insulation	
Insulation method	Analog input/output terminal with Communication terminal →Insulation		Insulation method	Analog input/output terminal with Communication terminal →Insulation	
	Analog input/output terminal with each channel →No insulation			Analog input/output terminal with each channel →No insulation	
External power supply	DC 24 V (21.6 ~ 26.4)		External power supply	DC 24 V (20.4 ~ 28.8)	
External current consumption	DC 24 V : 220 mA		External current consumption	210 mA	240 mA
Weight (kg)	0.313	0.313	Weight (kg)	0.314	0.322

## Communication specifications

Item	Rnet (LS dedicated network)	Profibus-DP	DeviceNet	MODBUS	RAPIEnet(RJ-45)
Protocol	LS ELECTRICdedicated protocol (Fnet for Remote)	Profibus-DP (RS-485/EN50170)	DeviceNet (CAN)	MODBUS (RS-422/485)	Fast Ethernet
Transmission speed	1 Mbps	9.6 Kbps ~ 12 Mbps	125/250/500 Kbps	2.4 Kbps ~ 38.4 Kbps	100Mbps
Transmission distance	750 m/segment	100 m ~ 1.2 km	500/250/125 m (Thin cable: 100 m)	500 m	100M
Topology	Bus Token	Bus	Trunk & Drop	Bus	CRC32
Transmission	Pass & Broadcast	Token Pass & Master/Slave (Poll)	CSMA/NBA (Poll, Cyclic, COS, Bit Strobe)	Master/Slave (Poll)	CSMA/CD
No. of stations	32/segment (Input: 32, Output: 32)	32/segment, 99/network	64	32	64

# (Modbus TCP/IP, Ether Net/IP Adapter) 86 / 87

## Features

- IEEE 802.3 standard
- Modbus TCP/IP, EtherNet/IP
- 10/100BASE-TX media
- Ethernet Twisted pair 2ports (RJ-45)
- 2channels Ethernet MAC
- Auto-Negotiation/Auto-Crossover
- Various system configuration



## Specification

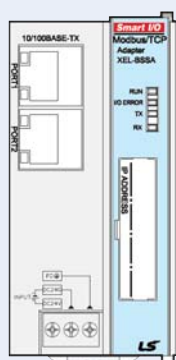
Items		XEL-BSSA	XEL-BSSB
I/F	Protocol	Modbus TCP	EtherNet/ IP
	Transmission speed	10 /100Mbps	
	Connector	RJ-45(2ports)	
	Topology	Software(BootpServer)	
	IP setup	Bus, Star	
Max. expansion module		8ea	
Max. digital I/O point		256 points	
Max. analog I/O channel		32ch (Input 16ch, Output 16ch)	
Operating power	Rated voltage	DC 24V	
	Range	DC19.2 ~ 28.8V	
	Rated current	1.5A	
	Insulation	Non-Insulation, Comm. Part insulation	

## System configuration

Items	Description	Max. I/O point			
Digital I/O	XBE-DC08A	DC24V input 8pt	Max. 256 points		
	XBE-DC16A	DC24V input 16pt			
	XBE-DC32A	DC24V input 32pt			
	XBE-RY08A	Relay output 8pt			
	XBE-RY16A	Relay output 16pt	Max. 256 points		
	XBE-TN08A	Tr output 8pt, Sink			
	XBE-TP08A	Tr output 8pt, Source			
	XBE-TN16A	Tr output 16pt, Sink			
	XBE-TP16A	Tr output 16pt, Source			
	XBE-TN32A	Tr output 32pt, Sink			
	XBE-TP32A	Tr output 32pt, Source			
	XBE-DN16A	DC24V input 8pt, Tr output 8pt			
	Analog, Temperature	XBF-AD04A		Current/Voltage input 4Ch	Input Max. 16ch Output Max. 16ch
		XBF-AD04C		4-channel analog input (current / voltage, resolution : 1/16000)	
XBF-DC04A		Current output 4Ch			
XBF-DV04C		4-channel analog input (voltage, resolution : 1/16000)			
XBF-DV04A		Voltage output 4Ch			
XBF-DV04C		4-channel analog input (voltage, resolution : 1/16000)			
XBF-RD04A		RTD input 4Ch			
XBF-TC04S	TC input 4Ch				

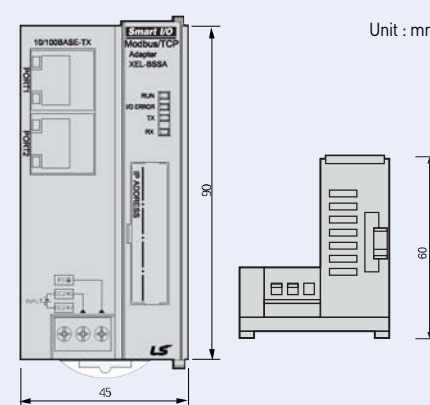
\* When Digital input and Analog input is used together or Digital output Analog output is used, configure the system within 32bytes  
 (EX) If 4ch analog input is used, Digital input can be used max. 192points

## Externals and inscriptions



Item	LED status
RUN	Operation status
	On: Normal operation Off: Abnormal operation
I/O ERROR	Interface status of expansion module
	On: Expansion module error Off: Normal operation
TX	Data send status to master
	On: Under transmission Off: No data
RX	Data receive status from master
	On: Under receiving Off: No data

## Dimension



Unit : mm

80

45

60



## Features

- Max. 63 stations
- Flexible connection via DeviceNet
- Utilize same I/O modules with XGB
  - Max. 512 I/O points
  - Max. 32 channels analog input/output



## Specification

Items	Description			
Communication Specification	Poll, Bit-strobe, COS/Cyclic			
	Group 2 only slave			
	Auto baud rate			
Module's Type	Slave			
Max. Node Number [MAC ID]	64[0-63]			
Number of Expansion I/O Slots	8			
Max. DC I/O Data Size	Input:32bytes / Output:32bytes			
Max. Analog Channels	Input : 16Channels / Output : 16Channels			
Speed & Distance	Comm. Speed	125 kbps	250 kbps	500 kbps
	Distance	500 m	250 m	100 m
Input Power	System Power	DC 24V		
	Range	19.2V ~ 28.8V(11V operate)		
	Output Voltage/Current	5V(±20%) / 1.5A		
Weight[g]	100			

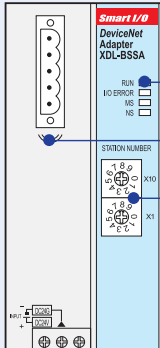
\* When I/O module is installed, check the current consumption  
(Max. Current: 1.5A)

## System configuration

Items	Description	Max. I/O point	
Digital I/O	XBE-DC08A	DC24V input 8pt	256points
	XBE-DC16A	DC24V input 16pt	
	XBE-DC32A	DC24V input 32pt	
	XBE-RY08A	Relay output 8pt	
	XBE-RY16A	Relay output 16pt	
	XBE-TN08A	Tr output 8pt, Sink	
	XBE-TP08A	Tr output 8pt, Source	
	XBE-TN16A	Tr output 16pt, Sink	
	XBE-TP16A	Tr output 16pt, Source	
	XBE-TN32A	Tr output 32pt, Sink	
	XBE-TP32A	Tr output 32pt, Source	
	XBE-DN16A	DC24V input 8pt, Tr output 8pt	
Analog, Temperature	XBF-AD04A	Current/Voltage input 4Ch	16channels
	XBF-AD04C	4-channel analog input (current / voltage, resolution : 1/16000)	
	XBF-DC04A	Current output 4Ch	
	XBF-DV04C	4-channel analog input (voltage, resolution : 1/16000)	
	XBF-DV04A	Voltage output 4Ch	
	XBF-DV04C	4-channel analog input (voltage, resolution : 1/16000)	
	XBF-RD04A	RTD input 4Ch	
XBF-TC04S	TC input 4Ch		

\* When Digital input and Analog input is used together or Digital output Analog output is used, configure the system within 32bytes  
(Ex) If 4ch analog input is used, Digital input can be used max. 192points

## Externals and inscriptions



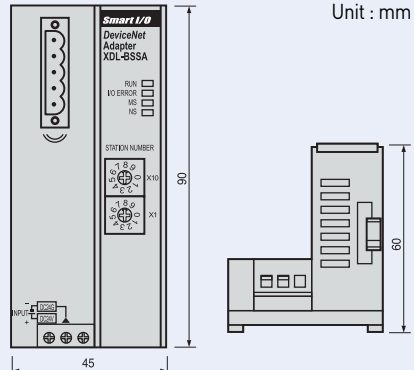
XDL-BSSA LED

DeviceNet port

Station switch

Item	LED status
RUN	ON : Normal
	OFF : Module error
I/O ERROR	ON : I/O module error
	OFF : Normal
MS	Green ON: Normal
	Green blink: Normal
	Red ON: Module error
NS	Green ON: Normal
	Green blink: Waiting
	Green off: Comm. stop
	Red ON: Network error
	Red blink: Disconnect

## Dimension



Unit : mm

# SMART I/O (Profibus-DP adapter)

## Features

- Max. 100 stations (32stations per segment)
- Flexible connection via Profibus
- Utilize same I/O modules with XGB
  - Max. 512 I/O points
  - Max. 32 channels analog input/output



## Specification

Item		Performance Specification					
Transmission	Standard	EN50170 / DIN 19245					
	Interface	RS-485(Electric)					
	Media Access	Polling					
	Topology	BUS					
	Encoding Method	NRZ					
	Interface	Sync mode , Freeze mode Auto baud rate					
	Master/Slave	Slave					
	Cable Type	Twisted Pair Shielded Cable					
	Comm. Distance	Kbps	9.6	19.2	93.75	187.5	500
			m	1200	1200	1200	1000
		kbps	1500	3000	6000	12000	-
			m	200	100	100	100
	Max. Node Number	100 ( 0 ~ 99 )					
Number of Expansion I/O Slots	8						
IO Data Size	64bytes (Input:32bytes/Output:32bytes)						
Number of Analog Channels	32Channels (Input : 16Channels/Output :16Channels)						
Input Power	System Power	Supply Voltage : DC 24Vdc 19.2 ~ 28.8Vdc					
	Output Voltage/Current	5V( ±20%) / 1.5A					
Weight(g)	100						

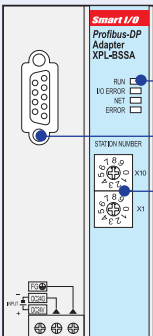
\* When I/O module is installed, check the current consumption  
(Max. Current: 1.5A)

## System configuration

Items	Description	Max. I/O point	
Digital I/O	XBE-DC08A	DC24V input 8pt	256points
	XBE-DC16A	DC24V input 16pt	
	XBE-DC32A	DC24V input 32pt	
	XBE-RY08A	Relay output 8pt	
	XBE-RY16A	Relay output 16pt	
	XBE-TN08A	Tr output 8pt, Sink	
	XBE-TP08A	Tr output 8pt, Source	
	XBE-TN16A	Tr output 16pt, Sink	
	XBE-TP16A	Tr output 16pt, Source	
	XBE-TN32A	Tr output 32pt, Sink	
	XBE-TP32A	Tr output 32pt, Source	
	XBE-DN16A	DC24V input 8pt , Tr output 8pt	
Analog, Temperature	XBF-AD04A	Current/Voltage input 4Ch	16channels
	XBF-AD04C	4-channel analog input (current/ voltage, resolution : 1/16000)	
	XBF-DC04A	Current output 4Ch	
	XBF-DV04C	4-channel analog input (voltage, resolution : 1/16000)	
	XBF-DV04A	Voltage output 4Ch	
	XBF-DV04C	4-channel analog input (voltage, resolution : 1/16000)	
	XBF-RD04A	RTD input 4Ch	
	XBF-TC04S	TC input 4Ch	

\* When Digital input and Analog input is used together or Digital output Analog output is used, configure the system within 32bytes  
(Ex) If 4ch analog input is used, Digital input can be used max. 192points

## Externals and inscriptions



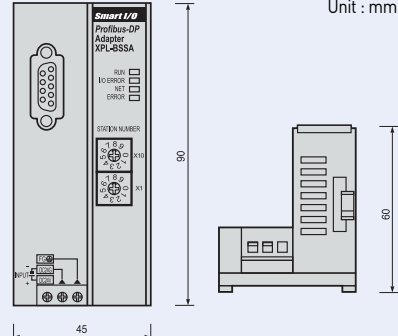
XDL-BSSA LED

Profibus-DP port

Station switch

Item	LED status
RUN	ON : Normal
	Blink: Waiting or comm. error
	OFF : Module error
I/O ERROR	ON : I/O module error OFF : Normal
NET	ON : Data send/receive OFF : Disconnection
ERROR	ON : Comm. error
	OFF : Normal

## Dimension



Unit : mm

## Features

- Max. 63 stations
- LS dedicated protocol (Rnet)
- Utilize same I/O modules with XGB
  - Max. 512 I/O points
  - Max. 32 channels analog input/output



## Specification

Item	Performance Specification	
Transmission	Tran. Rate	1Mbps
	Transmission Path	Bus type
	Method	750m
	Max. Cable Length	5 pin connector
	Connector type	Twisted Pair Shielded Cable
	Cable type	32(non-used repeater),
	No. of Station	64(used repeater)
	(Included Master)	512(Input : 256, Output: 256)
	Max. Digital I/O points	96
	Max. Analog I/O points	Digital I/O 8
	Number of I/O Slots	Analog I/O 4
	Selection of Latch/Clear	handling of mode change switch
Rated Voltage/current	DC24V/0.55A	
Weight (g)	100	

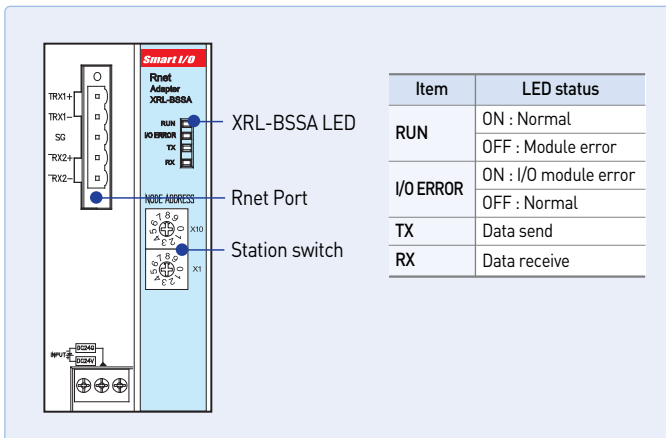
\* When I/O module is installed, check the current consumption  
[Max. Current: 1.5A]

## System configuration

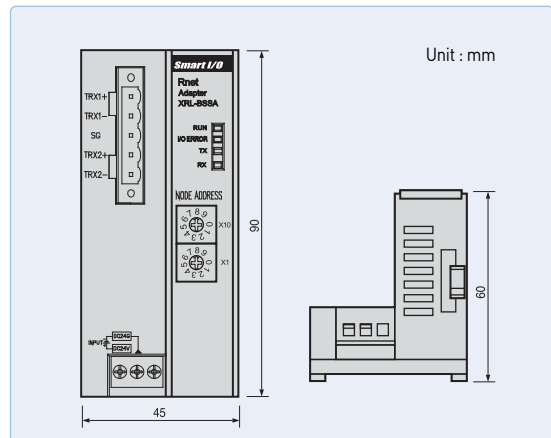
Items	Description	Max. I/O point	
Digital I/O	XBE-DC08A	DC24V input 8pt	256points
	XBE-DC16A	DC24V input 16pt	
	XBE-DC32A	DC24V input 32pt	
	XBE-RY08A	Relay output 8pt	
	XBE-RY16A	Relay output 16pt	
	XBE-TN08A	Tr output 8pt, Sink	
	XBE-TP08A	Tr output 8pt, Source	
	XBE-TN16A	Tr output 16pt, Sink	
	XBE-TP16A	Tr output 16pt, Source	
	XBE-TN32A	Tr output 32pt, Sink	
	XBE-TP32A	Tr output 32pt, Source	
	XBE-DN16A	DC24V input 8pt, Tr output 8pt	
Analog, Temperature	XBF-AD04A	Current/Voltage input 4Ch	16channels
	XBF-AD04C	4-channel analog input (current /voltage, resolution : 1/16000)	
	XBF-DC04A	Current output 4Ch	
	XBF-DV04C	4-channel analog input (voltage, resolution : 1/16000)	
	XBF-DV04A	Voltage output 4Ch	
	XBF-DV04C	4-channel analog input (voltage, resolution : 1/16000)	
	XBF-RD04A	RTD input 4Ch	
	XBF-TC04S	TC input 4Ch	

\* When Digital input and Analog input is used together or Digital output Analog output is used, configure the system within 32bytes  
(Ex) If 4ch analog input is used, Digital input can be used max. 192points.

## Externals and inscriptions

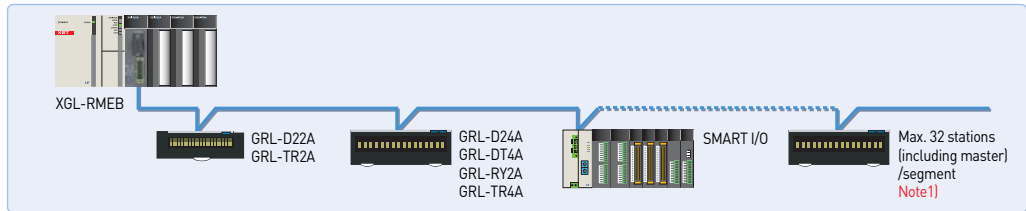


## Dimension

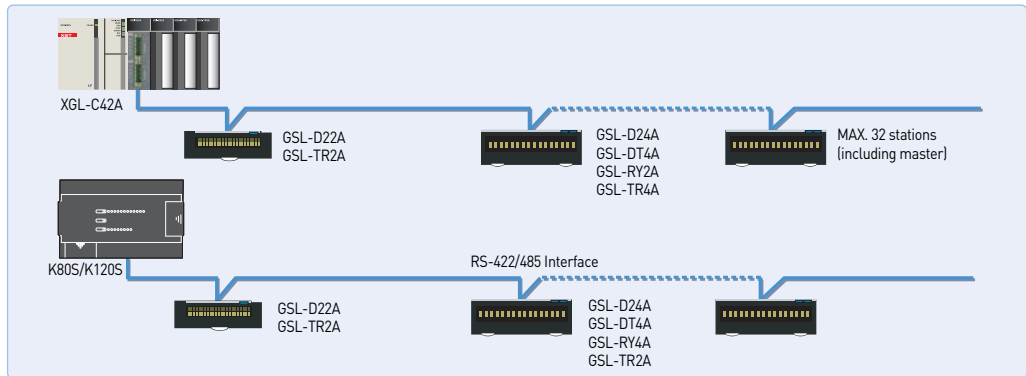


# SMART I/O (Features)

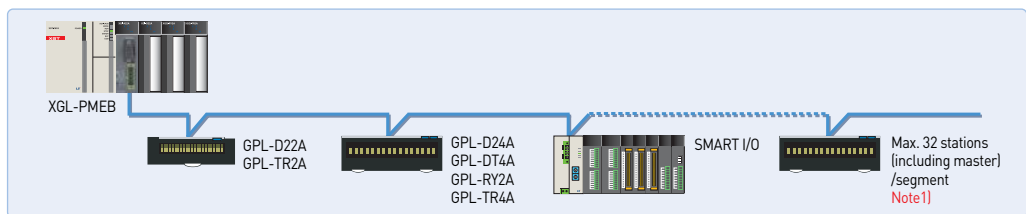
## Smart I/O Rnet system



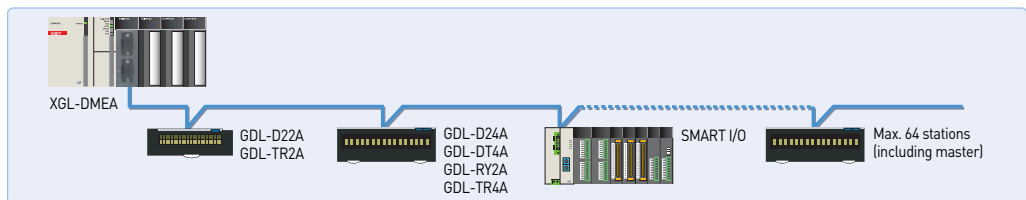
## Smart I/O Modbus system



## Smart I/O Profibus-DP system

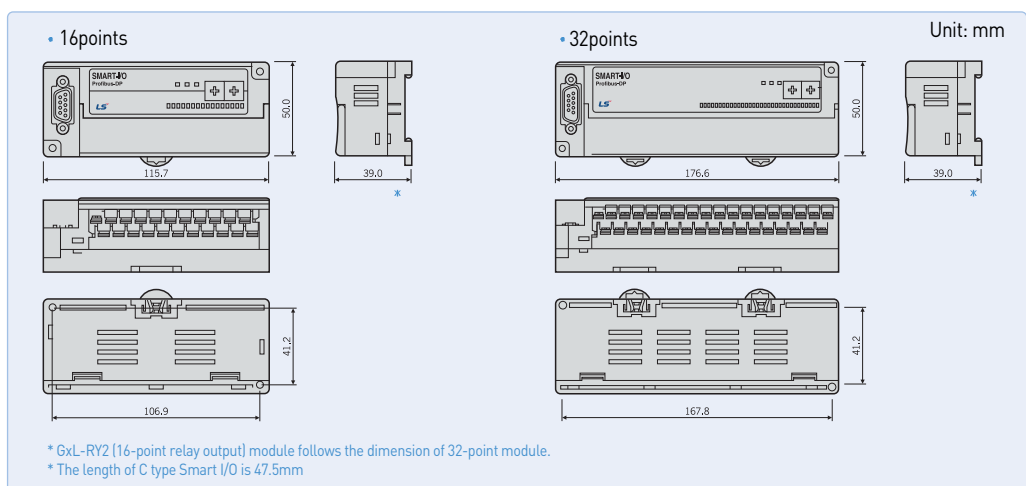


## Smart I/O DeviceNet system



**Note1)** Segment: Communication section that does not use repeater or second master.

## Dimensions



## Network Standard

Item	Rnet (LS dedicated network)	Profibus-DP	DeviceNet	MODBUS	RAPINet (RJ-45)
Protocol	LSELECTRIC dedicated protocol (Fnet for Remote)	Profibus-DP (RS-485/EN50170)	DeviceNet (CAN)	MODBUS (RS-422/485)	Fast Ethernet
Transmission speed	1 Mbps	9.6 Kbps ~ 12 Mbps	125/250/500 Kbps	2.4 Kbps ~ 38.4 Kbps	100Mbps
Transmission distance	750 m/segment	100 m ~ 1.2 km	500/250/125 m (Thin cable: 100 m)	500 m	100M
Topology	Bus Token	Bus	Trunk & Drop	Bus	CRC32
Transmission	Pass & Broadcast	Token Pass & Master/Slave (Poll)	CSMA/NBA (Poll, Cyclic, COS, Bit Strobe)	Token Pass & Master/Slave (Poll)	CSMA/CD
No. of stations	32/segment (Input: 32, Output: 32)	32/segment, 99/network	64	32	64

NETWORK